

AMENDMENTS TO THE SPECIFICATION

Please delete the title and insert the following title:

Method Of Producing A Multilayered Film F And Use Thereof.

Please insert the following paragraph on Page 1, line :

--CROSS REFERENCE TO RELATED APPLICATIONS

This application is a National Phase Application of PCT/EP2005/051138 filed on March 02, 2005, which claims priority to DE102004010787.4 filed on March 05, 2004.

Please insert the following heading on Page 1, prior to the first paragraph:

--BACKGROUND OF THE INVENTION--.

Please delete the following at Page 13, line 1:

"The Solution Provided by the Invention".

Please delete the following at Page 15, line 1:

"The Advantages of the Solution Provided by the Invention".

Please delete the following at Page 17, line 24:

"Detailed Description of the Invention".

Please delete the following at Page 9, line 16:

"Problem Addressed by the Invention" and insert the following paragraphs:

--SUMMARY OF THE INVENTION

Disclosed herein are processes for producing a multilayer sheet as well as uses thereof. In one embodiment, a process for producing a multilayer sheet S by coating a carrier sheet with a pigmented basecoat film, if desired, a second pigmented basecoat film, and a clearcoat. The process comprises: applying a pigmented basecoat material

to the carrier sheet and adjusting the film 1a to a residual volatiles content "x" less than 10% by weight, to give a film 1b. A surface of the film 1b is adjusted to a temperature of < 50°C. If desired, a second pigmented basecoat material or the pigmented basecoat material is applied to the film 1b to give a film 2a, and adjusting the film 2a to a residual volatiles content "y" of <10% by weight, based on the basecoat film. If appropriate, the films 1b and 2b are adjusted to a temperature of < 50°C at a surface of the film 2b. A clearcoat material is applied to the film 1b or 2b and the clearcoat film is adjusted to a residual volatiles content "z" of < 5% by weight, based on the clearcoat film.

In one embodiment, the use of the multilayer sheets S is for producing color and/or effect films.

DETAILED DESCRIPTION OF THE INVENTION--

Please delete the Abstract and insert the following Abstract.

--ABSTRACT

Disclosed herein are processes for producing a multilayer sheet as well as uses thereof. In one embodiment, a process for producing a multilayer sheet S by coating a carrier sheet with a pigmented basecoat film, if desired, a second pigmented basecoat film, and a clearcoat. The process comprises: applying a pigmented basecoat material to the carrier sheet and adjusting the film 1a to a residual volatiles content "x" less than 10% by weight, to give a film 1b. A surface of the film 1b is adjusted to a temperature of < 50°C. If desired, a second pigmented basecoat material or the pigmented basecoat material is applied to the film 1b to give a film 2a, and adjusting the film 2a to a residual volatiles content "y" of <10% by weight, based on the basecoat film. If appropriate, the films 1b and 2b are adjusted to a temperature of < 50°C at a surface of the film 2b. A clearcoat material is applied to the film 1b or 2b and the clearcoat film is adjusted to a residual volatiles content "z" of < 5% by weight, based on the clearcoat film.--